SHKM 45–60


FOR LIVES
Shaped By
METAL
SAY-MAK
METALWORKING MACHINES
SHKM 45
SAY-MAK

SHKM 45-60 GENERAL FEATURES

- More productivity with adjustable piston stroke distance
- Central lubrication system

Five individual workstation on the machine:

- Punch and die and standard punching tools
- Steel solid round and square bar cutting blade set
- Angle cutting blade set
- Sheet metal cutting shear
- U-Notching blade set

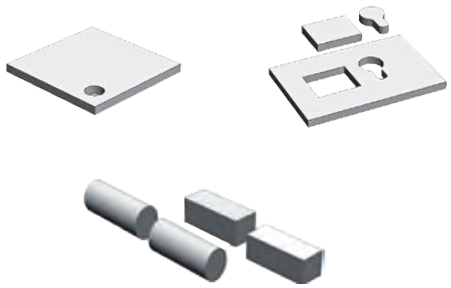
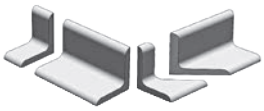
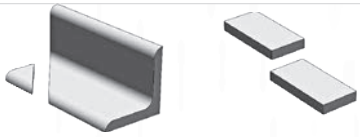
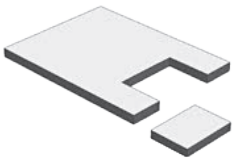
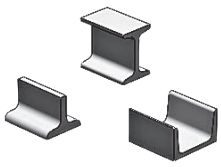
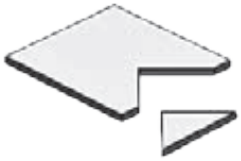
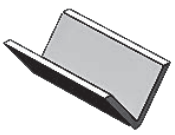






SHKM 45-60 MODELS

MODEL	NUMBER OF PISTON	MOTOR POWER	WIDTH	LENGTH	HEIGHT	WEIGHT
		kW	mm	mm	mm	kg
SHKM 45	1	4	980	1470	1700	1200
SHKM 60	1	4	980	1580	1800	1500

PRODUCT I	PUNCHING		SHKM 45	SHKM 60
	Diameter x max. Thickness		Ø 22 X 15 mm	Ø 28 x 15 mm
	Diameter x thickness		Ø 38 x 8 mm	Ø 38 x 11 mm
	Maximum Diameter		Ø 100 x 3 mm	Ø 110 x 3 mm
	Strok		54 mm	55 mm
	Stroke count in (20 mm)		x25	x25
	Throat depth		220 mm	220 mm
	Working height		955 mm	955 mm
	STEEL BAR SHEAR		SHKM 45	SHKM 60
	Round/Square		Ø 35 - 30 mm	Ø 40 - 35 mm
	ANGLE SHEAR		SHKM 45	SHKM 60
	Angle section (90°)		100 x 100 x 10 mm	120 x 120 x 12 mm
	Angle section (45°)		70 x 6 mm	80 x 8 mm
	Working height		1140 mm	1155 mm
	SHEET METAL SHEAR		SHKM 45	SHKM 60
	Sheet metal		200 x 15 mm	200 x 20 mm
	Sheet metal		300 x 12 mm	300x15 mm
	Blade Length		317 mm	317 mm
	Angle shear one side		80 x 10 mm	80 x 10 mm
	Working height		955 mm	955 mm
	NOTCHING		SHKM 45	SHKM 60
	Thickness		8 mm	10 mm
	Width		42 mm	42 mm
	Depth		100 mm	100 mm
	Working height		955 mm	955 mm
	OPTIONAL TOOLS		SHKM 45	SHKM 60
	U-I Section blades (for UPN - IPN cutting)		80 x 45 mm	80 x 45 mm
	T Section Blades		40 x 5 mm	80 x 9 mm
	Special V-Notching Tooling		100 x 100 x 8 mm	100 x 100 x 10 mm
	V-Bending Press Brake Bar Bend Max.	Bar bend max.	100 x 12 mm	100 x 12 mm
		Sheet Bend Max.		